ORECK® XL®

S I M P L Y   A M A Z I N G®

Service Parts List

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QUALITY
ORECK
MANUFACTURING COMPANY

Upright Vacuum Cleaner Models

XL9200
XL9800
XL9000W
XL9000D
XL9100C
XL9100HG
XL9300 / 9300S
XL9300MS
XL9300C
XL9300G
XL9300H
XL9300MM

REV AP, Please disregard all earlier versions.

Service Information

- Component configuration on exploded view may differ in case of specific versions. However, the actual components are distinguished by means of item and part numbers.
- If a repair has been made, make sure that all functions of the appliance are working correctly.
- Spare parts have been standardized as much as possible and the part may not be the exact replacement part.
- Only the new **METAXALLOY**™ motor fan available.
- Only the new soft single rear wheel style available.
- Only housings with belt access door available.
- When assembling fan seal to fan housing, use a small bead of silicone.
- If handle is falling, tighten center screw in baseplate before servicing.
- When ordering a new housing to replace housing without a belt door, order the belt door #40 and screw #48.
- Baseplate assemblies with one-piece wireform are interchangeable on all units.

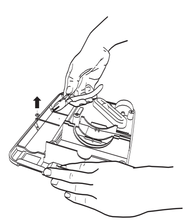
REPLACEMENT DUST BAGS

Item	Order #	Qty.	Pk.
Dust Bags (9 Pk.), Regular, Non-Docking System	PK80009	1	9
Dust Bags (25 Pk.), Regular, Non-Docking System	PK800025	1	25
Dust Bags (9 Pk.), Hypo Allergenic, Non-Docking System	PK80009DW	1	9
Dust Bags (25 Pk.), Hypo Allergenic, Non-Docking System	PK800025DW	1	25

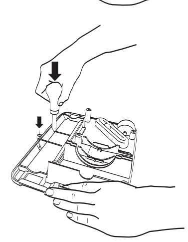
TOOLS

Description	Order #			
Fan Housing Removal Tool (This tool is designed to assist in removing fan housing assembly from the motor.)	75377-01			
Strain Relief Pliers (This tool is designed to remove the cord retainer, part #33.)	75383-01			
Retainer Clip Tool (This tool is designed to assist in adding retainer clip, part #67, to Baseplate with posts.) *****Use 7/32" nut driver.**	75485-01	NLA	NLA	NLA

RETAINER CLIP REPLACEMENT



To remove the retainer clips from the baseplate, using a pair of side cutting pliers, carefully cut the retainer clips away from the posts. Remove the retainer clips. Be careful not to damage the posts.



To replace the retainer clips, position the retainer clips on the posts with indentation facing downward. Use the retainer clip tool (7/32" nut driver) to force the retainer clips down. Retainer clip should fit firmly against wireform.

STANDARD FASTENER HARDWARE LISTING

Fasteners Fit All Uprights Listed in Service Manual

#	PART DESCRIPTION	FASTENER PART NO.	FASTENER DESCRIPTION	QTY REQ'D	TORQUE RANGE (in/lb)	QTY PER PKG.			
2	Cable Clamp	03-00449-01M		1		100			
3	Handle Tube Screw	03-00450-01M	#10 X .5 Phillips	2	13 -16	100			
15	Foot Switch Nozzle Screw	03752-01M	#8 X .5 Phillips	2	13 - 16	100			
15	Headlight Cover Screw	03752-01M	#8 X .5 Phillips	2	13 - 16	100			
15	Bulb Holder Screw	03752-01M	#8 X .5 Phillips	2	13 - 16	100			
30	Fan Nut	03-00448-01M	1/4 X 32 Yellow Crome	1	18 - 20	100			
37	Motor Screw, Intake Pivot	03-00476-01M	#8 X .75 Phillips	2 / 1	13 - 16	100			
37a	Motor Screw w/Integral Head (Fits Old-Style Motor)	03-00471-01M	#8 X .5 Slotted Phillips	1	13 -16	100			
38	D Handle Screw	03-00456-01M	#8 X .75 Phillips (with small head)	4	13 - 16	100			
41	Wire Nuts	03-00599-01M	Wire Nut	as req'd	35 - 55	100			
48	Baseplate Screw	03-00476-01M	#8 X .75 Phillips	5	13 - 16	100			
48	Belt Door Screw	03-00476-01M	#8 X .75 Phillips	1	13 - 16	100			
49	Edge Brush Screw	03-00475-01M	#7 X .38 Phillips	2	5 - 8	100			
63	Cord Bracket Screw	03-00450-01M		2	13 - 16	100			
67	Retainer Clip (used only on baseplate with posts)	03528M		2	n/a	100			
68	Wireform, Baseplate (used only on baseplate w/ posts)	75194-03M		2	n/a	100			
69	Rivet	03-00453-01M		1	n/a	100			
70	Bag Spring	75015-01M		1	n/a	100			
71	Push Nut	03-00636-01M		1	n/a	100			

STANDARD REPLACEMENT PARTS

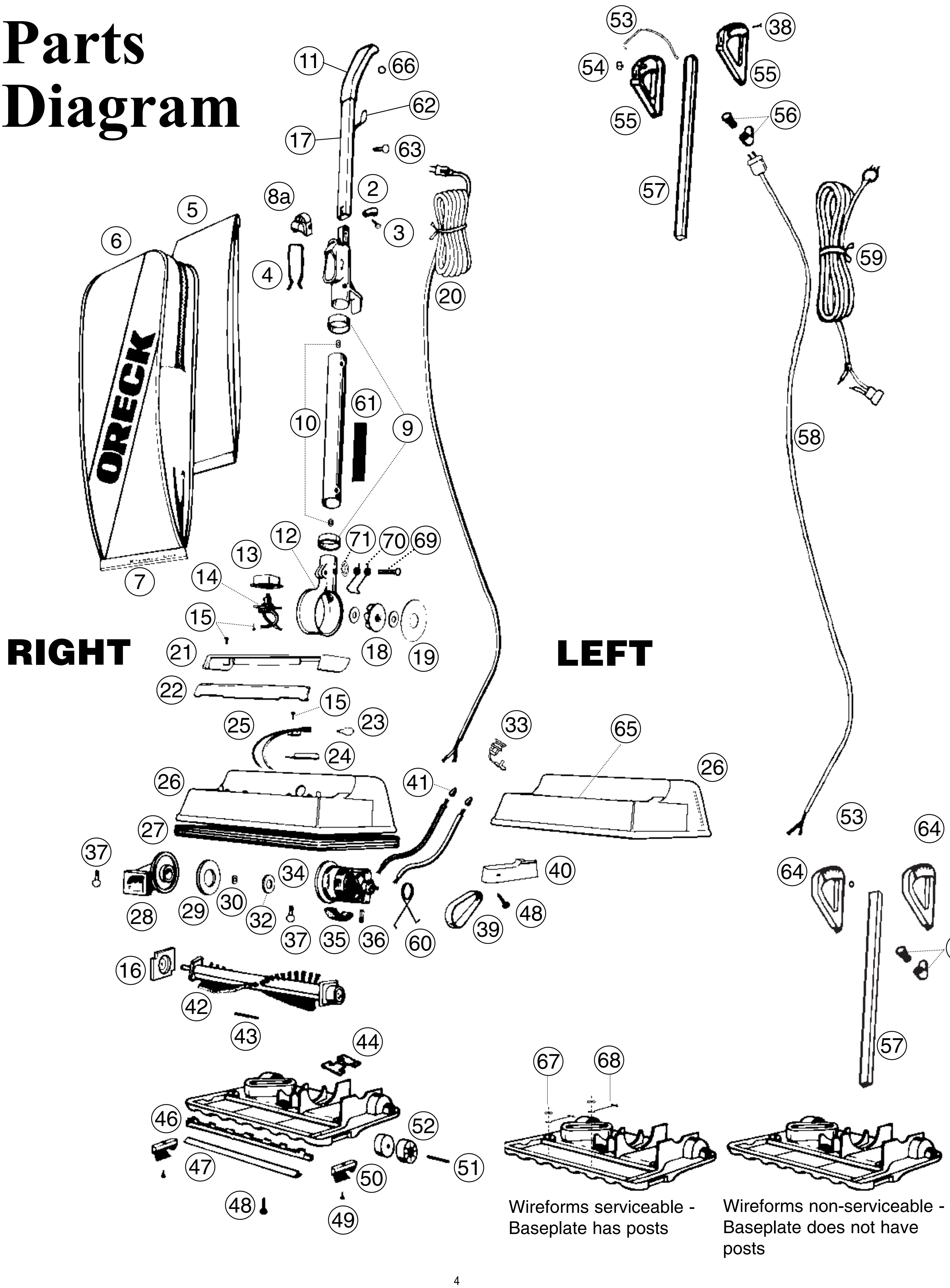
KIT NUMBER	DESCRIPTION *Note: Standard motor replacement kits will replace old style motors.*			
09-75535-01	Kit, Motor			
75086-01 75086-02 75506-01	Lead, Red Lead, White Lead, Green	NLA	NLA	NLA
▲ 09-75388-01	Connector Assembly w/Deflector, Stiffener & Collar	NLA	NLA	NLA

▲ If you have a bent handle (1a), order 75219-02 (1 each, straight handle assembly) & 03-00478-02 (2 each, screws)
If you have a straight handle (1b or 1c), order 75190-03 (1 each, handle tube) & 03-00478-02 (2 each, screws)

OLD STYLE REPLACEMENT PARTS

Item	Order #	Qty.	Pk.			
Assy. Motor Brush (2) / Spring (2)	0101186	2	1			
Motor Cover	0132954	1	1	NLA	NLA	NLA
Old Fan Housing	6034965	1	1			
Old Intake Tube (Lower Tube)	0169546	1	1	NLA	NLA	NLA

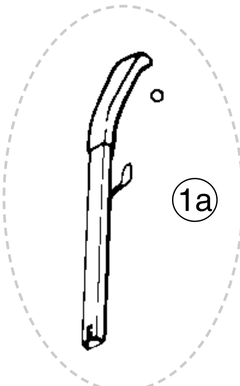
Parts Diagram

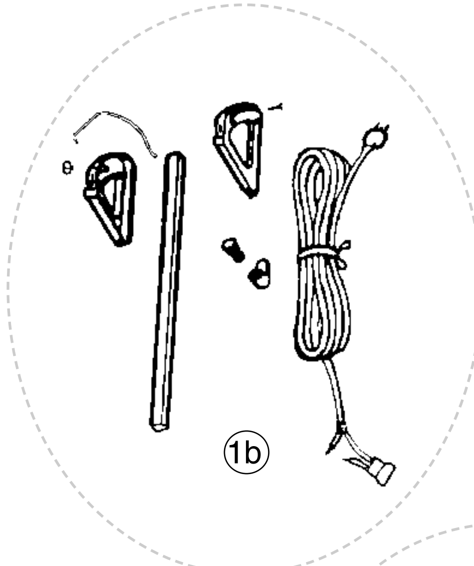


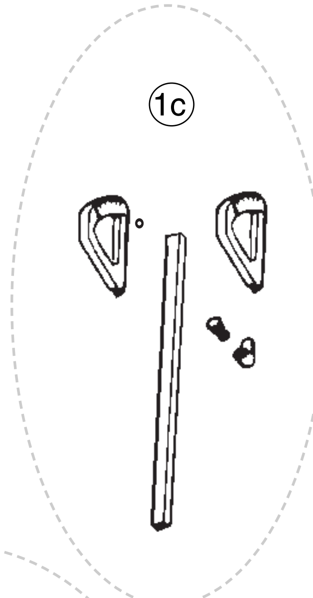
Wireforms serviceable - Baseplate has posts

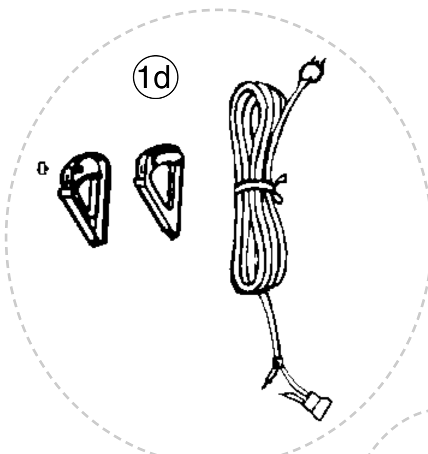
Wireforms non-serviceable - Baseplate does not have posts

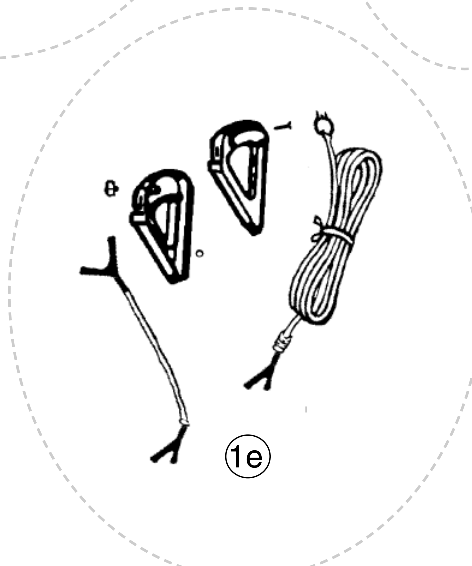
Parts Assemblies

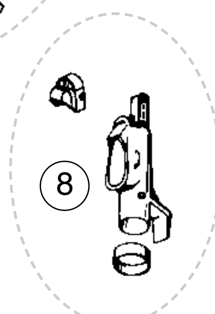


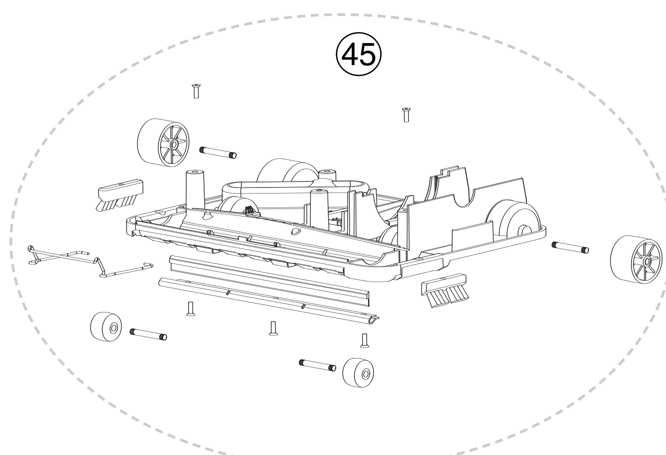












Part Numbers Listing: XL9200

Hypo Bag, Lights, Helping Hand Handle, 2-Speed

#	Item	Order #	Qty.	Pk.			
1b	Handle Assembly, *Includes: #38, #53, #54, #55, #56, #57, #59*	09-75296-01	1	1			
1d	Grip & Cord Assembly, *Includes: #54, #55, #59*	09-75342-12	1	1	NLA	NLA	NLA
1e	Kit, Retro, Handle Assembly, Residential, White	09-75612-01	1	1			
4	Bag Retainer Spring	75035-02	1	1			
6	Outer Bag, Lt. Gray, Black, Dark Gray	75246-10	1	1			
7	Bag Clip, Blue Gray	09-75078-02	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector, Black	75220-01-0327	1	1			
9	Collar	0132513	2	1			
10	Tube Assembly w/Seal & Clips, Lower	75017-01	1	1			
12	Fan Housing Assembly, *includes Rivet & Spring*	09-75233-01	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Cup Seal	75012-01	1	1			
20	Cord Set	***see #59***					
21	Lamp Housing w/Reflectors, White	09-75073-05	1	1			
22	Lens	75058-01-0329	1	1			
23	Bulb	00965-0019	2	1			
24	Bulb Reflector	75034-01	4	1			
25	Lamp Holder	75539-01	1	1			
26	Housing w/Reflectors, White, **when replacing on unit w/o belt door order #40 & #48 also**	09-75270-02	1	1			
27	Bumper, Blue Gray	75181-01	1	1			
28	Intake Pivot Assembly, *with Felt Seal*	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer Round	03-00455-01	1	1			
34	Motor Assembly Kit	09-75535-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door (Belt), White	75057-01-0431	1	1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			
44	Spring Detent	75036-01	1	1			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-01	1	1			

Part Numbers Listing: XL9200 cont.

Hypo Bag, Lights, Helping Hand Handle, 2-Speed

#	Item	Order #	Qty.	Pk.			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush w/Wheels, Left	09-75249-02	1	1			
	Edge Brush w/Wheels, Right	09-75250-02	1	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
53	Static Wire	75037-01	1	1			
54	Switch, 3 Position Assembly w/Diode	75320-01	1	1			
55	Grips, Blue Gray Set, **Order Assembly 1e**						
56	Cord Wrap Assembly *includes:* Post and Cord Wrap	09-75185-02	1	1			
57	Handle Tube	75029-01	1	1			
58	Cord, Harness Assembly	75081-01	1	1			
59	Cord Set, **Order Assembly 1e**						
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
	User's Manual	75416-05	1	1			
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9800

Regular Bag, Lights, Helping Hand Handle

#	Item	Order #	Qty.	Pk.			
1b	Handle Assembly *includes items #38, #53, #54, #55, #56, #57, #59*	09-75296-03	1	1			
1d	Grip & Cord Assembly *includes: #54, #55, #59*	09-75342-04	1	1	NLA	NLA	NLA
1e	Kit, Retro, Handle Assembly, Residential, White	09-75612-01	1	1			
4	Bag Retainer Spring	75035-02	1	1			
6	Outer Bag, Dark Gray, Black, Dark Gray	75246-11	1	1			
7	Bag Clip, Black	09-75078-03	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector, Black	75220-01-0327	1	1			
9	Collar	0132513	2	1			
10	Tube Assembly w/Seal & Clips	75017-01	1	1			
12	Fan Housing Assembly *includes Rivet & Spring*	09-75233-01	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Seal Cup	75012-01	1	1			
20	Cord Set	***see #59***					
21	Lamp Housing w/Reflectors, Black	09-75073-04	1	1			
22	Lens	75058-01-0329	1	1			
23	Bulb	00965-0019	2	1			
24	Bulb Reflector	75034-01	4	1			
25	Lamp Holder	75539-01	1	1			
26	Housing, Black **when replacing on unit w/o belt door order #40 & #48 also**	09-75429-01	1	1			
27	Bumper, Clear	75181-04	1	1			
28	Intake Pivot Assembly, *with Felt Seal*	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer, Round	03-00455-02	1	1			
	Cord Retainer, Square	03-00494-01	1	1			
34	Motor Assembly Kit	09-75535-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door (Belt), Black	75057-01-0327	1	1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			
44	Spring Detent	75036-01	1	1			

Part Numbers Listing: XL9800 cont.

Regular Bag, Lights, Helping Hand Handle

#	Item	Order #	Qty.	Pk.			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-01	1	1			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush w/Wheel, Left	09-75249-02	1	1			
	Edge Brush w/Wheel, Right	09-75250-02	1	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
53	Static Wire	75037-01	1	1			
54	Switch	75110-02	1	1			
55	Grip, Black Set, **Order Assembly 1e**						
56	Cord Wrap Assembly *including:* Post Grip and Cord Wrap	09-75185-01	1	1			
57	Handle Tube	75029-02	1	1			
58	Cord, Harness Assembly	75081-02	1	1			
59	Cord Set, **Order Assembly 1e**						
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
	User's Manual	75416-05	1	1			
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9000W

Regular Bag, No Lights, Foot Switch

#	Item	Order #	Qty.	Pk.			
1a	Handle Assembly	75030-03	1	1			
4	Bag Retainer Spring	75035-02	2	1			
6	Outer Bag, Dark Gray, Black, Dark Gray	75246-11	1	1			
7	Bag Clip, Black	09-75078-03	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector, Black	75220-01-0327	1	1			
9	Collar	0132513	1	1			
10	Tube Assembly w/Seal & Clips	75017-01	1	1			
11	Grip, Handle, White	75272-01	1	1			
12	Fan Housing Assembly *includes: Rivet & Spring*	09-75233-01	1	1			
13	Switch Cover	09-75266-01	1	1			
14	Switch Assembly	75084-06	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Seal Cup	75012-01	1	1			
20	Cord Set	75163-03-328	1	1			
26	Housing (White) **when replacing on unit w/o belt door order #40 & #48 also**	09-75430-01	1	1			
27	Bumper (Clear)	75181-04	1	1			
28	Intake Pivot Assembly with Felt Seal	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer, Round	03-00455-01	1	1			
	Cord Retainer, Square	03-00494-01	1	1			
34	Motor Assembly Kit	09-75535-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door Belt, White	75057-01-0431	1	1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			
44	Spring Detent	75036-01	1	1			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-01	1	1			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush w/Wheel, Left	09-75249-02	1	1			
	Edge Brush w/Wheel, Right	09-75250-02	1	1			

Part Numbers Listing: XL9000W cont.

Regular Bag, No Lights, Foot Switch

#	Item	Order #	Qty.	Pk.			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
62	Cord Bracket	75245-01	1	1			
65	“Oreck” Name Plate Label	75599-03	1	1			
66	Bushing	75275-01	1	1			
	User’s Manual	75416-05	1	1			
	Vacuum Cleaner Cover	VACCOVER	1	1	NLA	NLA	NLA
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9000D

Regular Bag, No Lights, D Handle, Foot Switch

#	Item	Order #	Qty.	Pk.			
1c	Handle Assembly	09-75093-01	1	1			
4	Bag Retainer Spring	75035-02	1	1			
6	Outer Bag, Dark Gray, Black, Dark Gray	75246-11	1	1			
7	Bag Clip, Black	09-75078-03	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector, Black	75220-01-0327	1	1			
9	Collar	0132513	1	2			
10	Tube Assembly w/Seal & Clips	75017-01	1	1			
12	Fan Housing Assembly *includes: Rivet & Spring*	09-75233-01	1	1			
13	Switch Cover	09-75266-01	1	1			
14	Switch Assembly	75084-06	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Seal Cup	75012-01	1	1			
20	Cord Set	75163-03-328	1	1			
26	Housing, White **when replacing on unit w/o belt door order #40 & #48 also**	09-75430-01	1	1			
27	Bumper, Clear	75181-04	1	1			
28	Intake Pivot Assembly *with Felt Seal*	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer, Round	03-00455-01	1	1			
	Cord Retainer, Square	03-00494-01	1	1			
34	Motor Assembly Kit	09-75535-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door Belt, White	75057-01-0431	1	1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			
44	Spring Detent	75036-01	1	1			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-01	1	1			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush w/Wheel, Left	09-75249-02	1	1			
	Edge Brush w/Wheel, Right	09-75250-02	1	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			

Part Numbers Listing: XL9000D cont.

Regular Bag, No Lights, D Handle, Foot Switch

#	Item	Order #	Qty.	Pk.			
56	Cord Wrap Assembly *including:* Post Grip and Cord Wrap	09-75185-01	1	1			
57	Handle Tube	75029-01	1	1			
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
64	Grip, Black Set	09-75301-03	1	1			
65	"Oreck" Name Plate Label	75599-03	1	1			
66	Bushing	75275-01	1	1			
	User's Manual	75416-05	1	1			
	Vacuum Cleaner Cover	VACCOVER	1	1	NLA	NLA	NLA
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9100C

Regular Bag, Lights, and Foot Switch

#	Item	Order #	Qty.	Pk.				
1a	Handle Assembly	75030-03	1	1				
4	Bag Retainer Spring	75035-02	1	1				
6	Outer Bag, Dark Gray, Black, Dark Gray	75246-11	1	1				
7	Bag Clip, Blue, Gray	09-75078-02	1	1				
8	Connector Assembly w/Deflector & Collar	0152657	1	1				
8a	Deflector, Black	75220-01-0327	1	1				
9	Collar	0132513	2	1				
10	Tube Assembly w/Seal & Clips	75017-01	1	1				
11	Grip, Handle, White	75272-01	1	1				
12	Fan Housing Assembly *includes: Rivet & Spring*	09-75233-01	1	1				
13	Switch Cover	09-75266-01	1	1				
14	Switch Assembly	75084-06	1	1				
16	End Cap, Left	0134623	1	1				
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1				
19	Fan Seal Cup	75012-01	1	1				
20	Cord Set	75079-02	1	1				
21	Lamp Housing w/Reflectors, Blue Gray	09-75073-03	1	1				
22	Lens	75058-01-0329	1	1				
23	Bulb	00965-0019	2	1				
24	Bulb Reflector	75034-01	4	1				
25	Lamp Holder	75539-01	1	1				
26	Housing, Blue Gray **when replacing on unit w/o belt door order #40 & #48 also**	09-75429-04	1	1				
27	Bumper, White	75181-03	1	1				
28	Intake Pivot Assembly *with Felt Seal*	09-75066-02	1	1				
29	Felt Seal	75065-01	1	1				
32	Felt Seal, Motor	75117-01M	1	100				
33	Cord Retainer, Round	03-00455-01	1	1				
	Cord Retainer, Square	03-00494-01	1	1				
34	Motor Assembly Kit	09-75535-01	1	1				
35	Motor Seal	75095-01	2	1				
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2				
39	Drive Belt, (3 Pk.)	0300604	1	3				
39a	Drive Belt, Single	75024-01	1	1				
40	Door (Belt), Blue Gray	75057-01-0434	1	1				
42	Brush Roll, Plastic Pulley	75202-01	1	1				
43	Seal, Baseplate	75008-01	1	1				
44	Spring Detent	75036-01	1	1				

Part Numbers Listing: XL9100C cont.

Regular Bag, Lights, and Foot Switch

#	Item	Order #	Qty.	Pk.			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-01	1	1			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush w/Wheel, Left	09-75249-02	1	1			
	Edge Brush w/Wheel, Right	09-75250-02	1	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
62	Cord Bracket	75245-01	1	1			
66	Bushing	75275-01	1	1			
	User’s Manual	75416-05	1	1			
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9100HG

Hypo Bag, Lights, and Helping Hand Handle

#	Item	Order #	Qty.	Pk.			
1b	Handle Assembly, *includes items #38, #53, #54, #55, #56, #57, #59*	09-75296-02	1	1			
1d	Grip & Cord Assembly includes: #54, #55, #59	09-75342-01	1	1	NLA	NLA	NLA
1e	Kit, Retro, Handle Assembly, Residential, White	09-75612-01	1	1			
4	Bag Retainer Spring	75035-02	1	1			
6	Outer Bag, Dark Gray, Black, Dark Gray	75246-11	1	1			
7	Bag Clip, Blue Gray	09-75078-02	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector, Black	75220-01-0327	1	1			
9	Collar	0132513	2	1			
10	Tube Assembly w/Seal & Clips	75017-01	1	1			
12	Fan Housing Assembly *includes: Rivet & Spring*	09-75233-01	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Seal Cup	75012-01	1	1			
20	Cord Set	***see #59***					
21	Lamp Housing w/Reflectors, Blue Gray	09-75073-03	1	1			
22	Lens	75058-01-0329	1	1			
23	Bulb	00965-0019	2	1			
24	Bulb Reflector	75034-01	4	1			
25	Lamp Holder	75539-01	1	1			
26	Housing w/Reflectors, Blue Gray **when replacing on unit w/o belt door order #40 & #48 also**	09-75240-03	1	1			
27	Bumper, White	75181-03	1	1			
28	Intake Pivot Assembly *with Felt Seal*	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer, Round	03-00455-01	1	1			
34	Motor Assembly Kit	09-75535-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door (Belt), Blue Gray	75057-01-0434	1	1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			
44	Spring Detent	75036-01	1	1			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-01	1	1			

Part Numbers Listing: XL9100HG cont.

Hypo Bag, Lights, and Helping Hand Handle

#	Item	Order #	Qty.	Pk.			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush w/Wheel, Left	09-75249-02	1	1			
	Edge Brush w/Wheel, Right	09-75250-02	1	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
53	Static Wire	75037-01	1	1			
54	Switch	75110-02	1	1			
55	Grip Set, Blue Gray, **Order Assembly 1e**						
56	Cord Wrap Assembly *including:* Post Grip and Cord Wrap	09-75185-02	1	1			
57	Handle Tube	75029-01	1	1			
58	Cord, Harness Assembly	75081-01	1	1			
59	Cord Set, **Order Assembly 1e**						
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
	User's Manual	75416-05	1	1			
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9300C/9300G/9300H/9300MM

Commercial, Hypo and Regular Bag, NoLights, and Helping Hand Handle

#	Item	Order #	Qty.	Pk.			
1b	Handle Assembly, *includes items #38, #53, #54, #55, #56, #57, #59*	09-75296-04 **(C/H/MM)** 09-75296-05 **(G)**	1	1			
1d	Grip & Cord Assembly includes: #54, #55, #59	09-75342-09 **(C/H/MM)** 09-75342-10 **(G)**	1	1	NLA NLA	NLA NLA	NLA NLA
1e	Kit, Retro, Handle Assembly, Commercial, Red	09-75611-01	1	1			
4	Bag Retainer Spring	75035-01	1	1			
6	Outer Bag, Lt. Gray, Black, Dark Gray **(H, C)**	75246-10	1	1			
	Outer Bag, Dark Gray, Black, Dark Gray **(G)**	75246-11	1	1			
	9300MM: Outer Bag, Blue Gray w/Green	75246-08	1	1			
7	Bag Clip, Green **(C/H/MM)**	09-75078-01	1	1			
	Bag Clip, Tangerine **(G)**	09-75078-04	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector, Black	75220-01-0327	1	1			
9	Collar	0132513	2	1			
10	Tube Assembly w/Seal & Clips	75017-01	1	1			
12	Fan Housing Assembly *includes: Rivet & Spring*	09-75233-01	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Seal Cup	75012-01	1	1			
20	Cord Set	***see #59***					
26	Housing, Green **(C/H/MM)**	09-75430-17	1	1			
	Housing, Tangerine **(G)** **when replacing on unit w/o belt door order #40 & #48 also**	09-75430-03	1	1			
27	Bumper, Clear	75181-04	1	1			
28	Intake Pivot Assembly *with Felt Seal*	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer, Round	03-00457-01	1	1			
	Cord Retainer, Square	03-00494-01	1	1			
34	Motor Assembly Kit	09-75505-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door (Belt), Green **(C/H/MM)**	75057-01-0433	1	1			
	Door (Belt), Tangerine **(G)**	75057-01-0435	1	1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			

Part Numbers Listing: XL9300C/9300G/9300H/9300MM

Commercial, Hypo and Regular Bag, No Lights, and Helping Hand Handle

#	Item	Order #	Qty.	Pk.			
44	Spring Detent	75036-01	1	1			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-03	1	1			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush, w/o wheels	75766-02	2	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
53	Static Wire	75037-01	1	1			
54	Switch	75110-02	1	1			
55	Grip Set, Green **(C/H/MM)**, **Order Assembly 1e**						
	Grip Set, Tangerine **(G)**, **Order Assembly 1e**						
56	Cord Wrap Assembly including: Post Grip and Cord Wrap **(C/H/MM)**	09-75185-03	1	1			
	Cord Wrap Assembly including: Post Grip and Cord Wrap **(G)**	09-75185-04	1	1			
57	Handle Tube	75029-01	1	1			
58	Cord, Harness Assembly, Black	75082-02	1	1			
59	Cord Set, **Order Assembly 1e**						
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
65	"Oreck" Commercial N.P. Label	75599-02	1	1			
	User's Manual	75417-05	1	1			
	Vacuum Cleaner Cover	VACCOVER	1	1	NLA	NLA	NLA
	Magnet Clean Vacuum Protector	MC4BK	1	1			

Part Numbers Listing: XL9300/9300S/9300MS

Commercial, Hypo and Regular Bag, No Lights, and Foot Switch

#	Item	Order #	Qty.	Pk.			
1a	Handle Assembly	75030-04	1	1			
4	Bag Retainer Spring	75035-01	1	1			
6	Outer Bag, Dark Gray, Black, Dark Gray	75246-11	1	1			
	Outer Bag, Lt.Gray, Black Dark Gray **(S)**	75246-10	1	1			
	Outer Bag, Blue, Gray w/Green **(MS)**	75246-08	1	1			
7	Bag Clip, Tangerine	09-75078-04	1	1			
	Bag Clip, Green, **(S, MS)**	09-75078-01	1	1			
8	Connector Assembly w/Deflector & Collar	0152657	1	1			
8a	Deflector	75220-01-0327	1	1			
9	Collar	0132513	2	1			
10	Tube Assembly w/Seal & Clips	75017-01	1	1			
11	Grip, Handle, Black	75272-02	1	1			
12	Fan Housing Assembly *includes: Rivet & Spring*	09-75233-01	1	1			
13	Switch Cover	09-75266-01	1	1			
14	Switch Assembly, Grounded	75084-05	1	1			
16	End Cap, Left	0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01	1	1			
19	Fan Seal Cup	75012-01	1	1			
20	Cord Set, White	75080-05-328	1	1			
	Cord Set, Tangerine	75080-03	1	1			
26	Housing, Tangerine	09-75430-04	1	1			
	Housing, Green, **(S, MS)** **when replacing on unit w/o belt door order #40 & #48 also**	09-75430-16	1	1			
27	Bumper, Clear	75181-04	1	1			
28	Intake Pivot Assembly *with Felt Seal*	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	75117-01M	1	100			
33	Cord Retainer, Round	03-00457-01	1	1			
	Cord Retainer, Square	03-00494-01	1	1			
34	Motor Assembly Kit	09-75505-01	1	1			
35	Motor Seal	75095-01	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01	2	2			
39	Drive Belt, (3 Pk.)	0300604	1	3			
39a	Drive Belt, Single	75024-01	1	1			
40	Door Belt, Tangerine Door Belt, Green **(S, MS)**	75057-01-0435 75057-01-0433	1 1	1 1			
42	Brush Roll, Plastic Pulley	75202-01	1	1			
43	Seal, Baseplate	75008-01	1	1			
44	Spring Detent	75036-01	1	1			

Part Numbers Listing: XL9300/9300S/9300MS cont.

Commercial, Hypo and Regular Bag, No Lights, and Foot Switch

#	Item	Order #	Qty.	Pk.			
45	Complete Baseplate Assembly, **order #44 also**	09-75715-03	1	1			
46	MICRO SWEEP Blade	75009-01	1	1			
47	Channel	75007-02	1	1			
50	Edge Brush, w/o wheels	75766-02	2	1			
51	Wheel Axle	03-00630-01M	2	100			
52	Soft Rear Wheel, Black	75187-02-0327	2	1			
60	Motor Spring	75283-01	2	1			
61	Tube Label	75087-06	1	1			
62	Cord Bracket	75245-01	1	1			
65	“Oreck” Commercial N.P. Label	75599-02	1	1			
66	Bushing	75275-01	1	1			
	User’s Manual	75417-05	1	1			
	Vacuum Cleaner Cover	VACCOVER	1	1	NLA	NLA	NLA
	Magnet Clean Vacuum Protector	MC4BK	1	1			

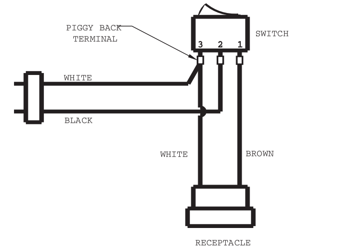
WIRING DIAGRAM

FOR ALL 120V UPRIGHTS

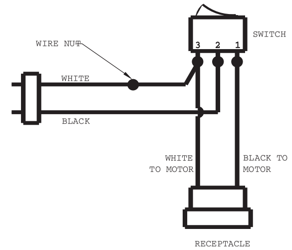
IMPORTANT SAFETY NOTES:

- UNPLUG UNIT BEFORE SERVICING.
- REPLACEMENT OF MOTORS SHOULD ONLY BE DONE BY AN EXPERIENCED ELECTRICIAN OR AN AUTHORIZED ORECK SERVICE CENTER.

75516-04 REV D 05/04 ECN# R-7618

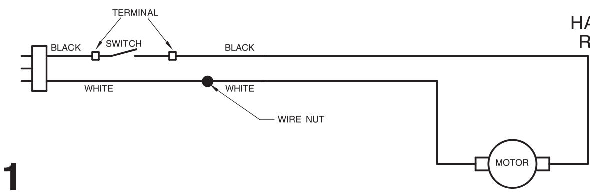


LIGHTED SWITCH IN HANDLE



LIGHTED SWITCH IN HANDLE

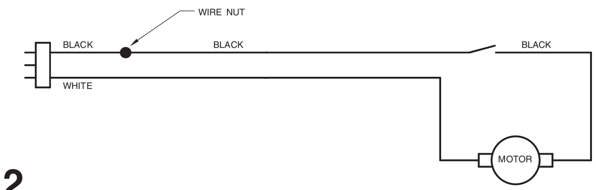
1



HARDWIRE IN HANDLE
RESIDENTIAL SWITCH
IN HANDLE
W/O LIGHTS

SEE MOTOR
DETAIL A & B

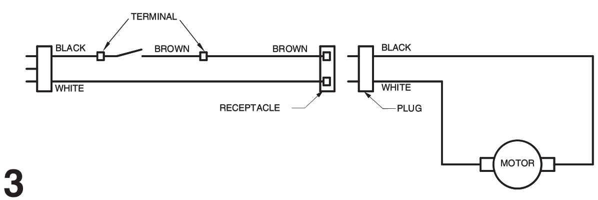
2



RESIDENTAIL
SWITCH IN BASE
W/O LIGHTS

SEE MOTOR
DETAIL A & B

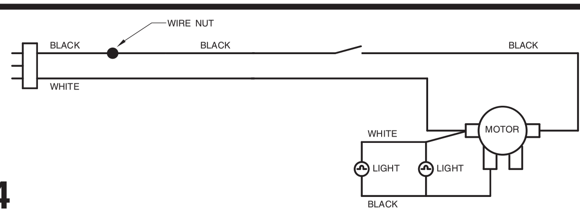
3



D-PLUG IN HANDLE
RESIDENTIAL
SWITCH IN HANDLE
W/O LIGHTS

SEE MOTOR
DETAIL A & B

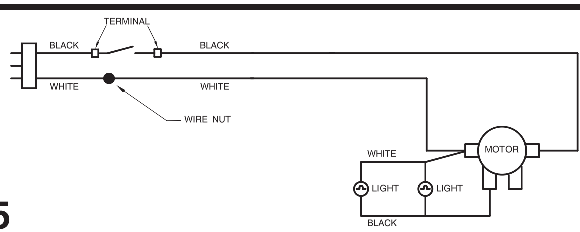
4



RESIDENTIAL
SWITCH IN BASE
W/LIGHTS

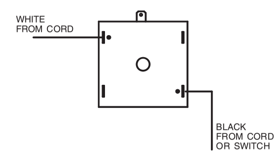
1 PARALLEL
LIGHT HARNESS
SEE MOTOR
DETAIL C & D

5

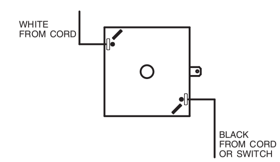


HARDWIRE
IN HANDLE
RESIDENTIAL
SWITCH IN HANDLE
W/LIGHTS

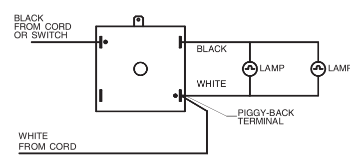
1 PARALLEL
LIGHT HARNESS
SEE MOTOR
DETAIL C & D



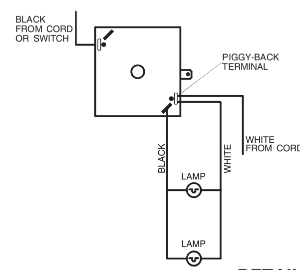
DETAIL A
AMETEK MOTOR
RESIDENTIAL
W/O LIGHTS



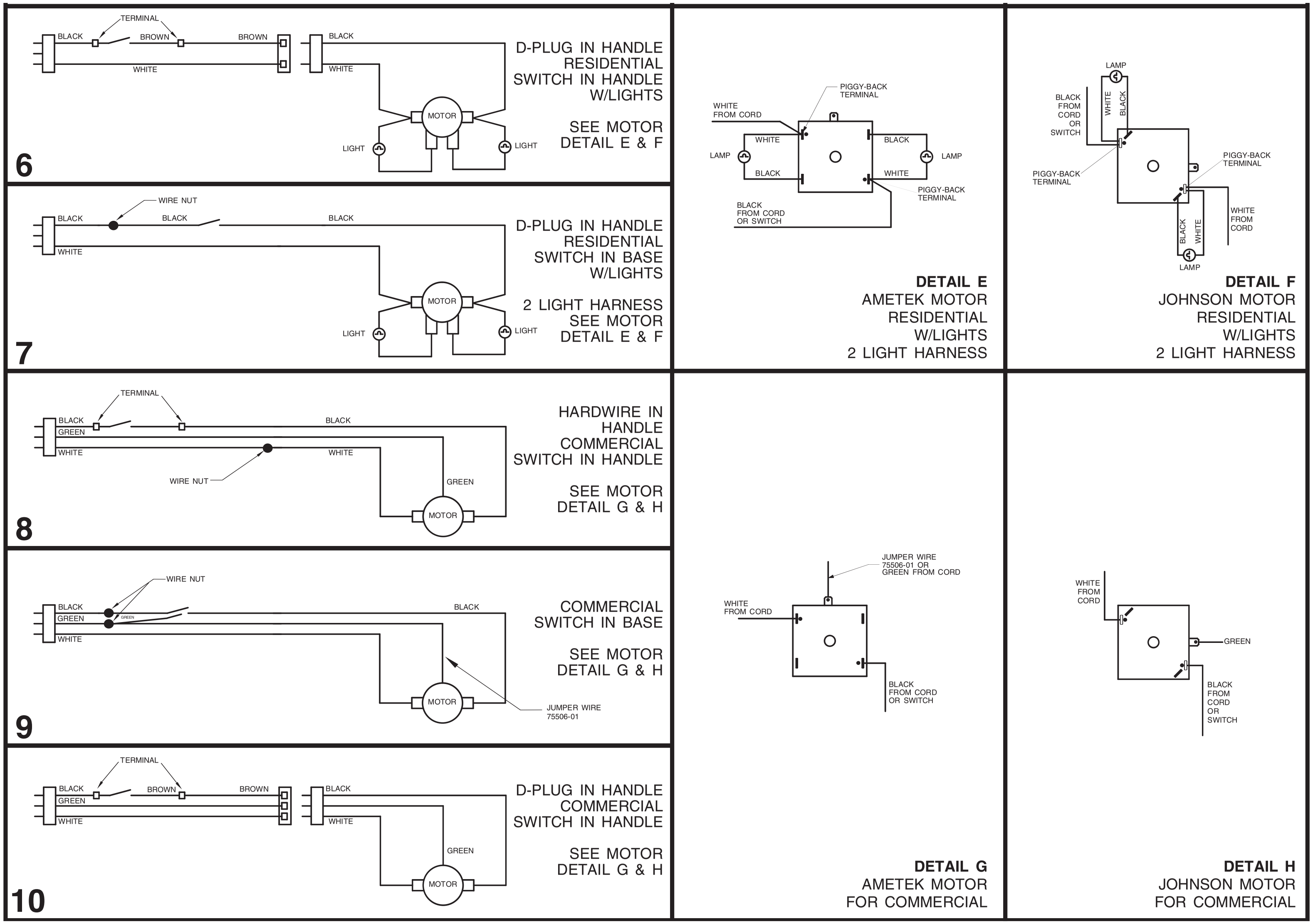
DETAIL B
JOHNSON MOTOR
RESIDENTIAL
W/O LIGHTS



DETAIL C
AMETEK MOTOR
RESIDENTIAL
W/LIGHTS
1 PARALLEL HARNESS



DETAIL D
JOHNSON MOTOR
RESIDENTIAL
W/LIGHTS
1 PARALLEL HARNESS


6
BLACK
TERMINAL
BROWN
BROWN
WHITE
BLACK
WHITE
MOTOR
LIGHT
LIGHT
D-PLUG IN HANDLE
RESIDENTIAL
SWITCH IN HANDLE
W/LIGHTS
SEE MOTOR
DETAIL E & F
7
WIRE NUT
BLACK
BLACK
BLACK
WHITE
MOTOR
LIGHT
LIGHT
D-PLUG IN HANDLE
RESIDENTIAL
SWITCH IN BASE
W/LIGHTS
2 LIGHT HARNESS
SEE MOTOR
DETAIL E & F
8
TERMINAL
BLACK
GREEN
WHITE
BLACK
WHITE
WIRE NUT
GREEN
MOTOR
HARDWIRE IN
HANDLE
COMMERCIAL
SWITCH IN HANDLE
SEE MOTOR
DETAIL G & H
9
WIRE NUT
BLACK
GREEN
WHITE
GREEN
BLACK
MOTOR
JUMPER WIRE
75506-01
COMMERCIAL
SWITCH IN BASE
SEE MOTOR
DETAIL G & H
10
TERMINAL
BLACK
GREEN
WHITE
BROWN
BROWN
BLACK
WHITE
GREEN
MOTOR
D-PLUG IN HANDLE
COMMERCIAL
SWITCH IN HANDLE
SEE MOTOR
DETAIL G & H
PIGGY-BACK
TERMINAL
WHITE
FROM CORD
WHITE
BLACK
LAMP
LAMP
BLACK
WHITE
PIGGY-BACK
TERMINAL
BLACK
FROM CORD
OR SWITCH
DETAIL E
AMETEK MOTOR
RESIDENTIAL
W/LIGHTS
2 LIGHT HARNESS
LAMP
BLACK
FROM
CORD
OR
SWITCH
WHITE
BLACK
PIGGY-BACK
TERMINAL
PIGGY-BACK
TERMINAL
BLACK
WHITE
WHITE
FROM
CORD
LAMP
DETAIL F
JOHNSON MOTOR
RESIDENTIAL
W/LIGHTS
2 LIGHT HARNESS
JUMPER WIRE
75506-01 OR
GREEN FROM CORD
WHITE
FROM CORD
BLACK
FROM CORD
OR SWITCH
DETAIL G
AMETEK MOTOR
FOR COMMERCIAL
WHITE
FROM
CORD
GREEN
BLACK
FROM
CORD
OR
SWITCH
DETAIL H
JOHNSON MOTOR
FOR COMMERCIAL

Troubleshooting

Notice: Make sure the unit is unplugged before removing any part off the unit.

1. **Problem Being Checked:** a. Solution

1. **Dust Blowing from Bottom of Unit:**
   a. Change bag ensuring it's properly installed on connector deflector.
   b. Remove lower tube and check for clog. Remove any debris.
   c. Remove baseplate and check inlet for clog. Remove any debris.

2. **Unit not picking up:**
   a. Remove lower tube and check for clog.
   b. Remove baseplate and check inlet for clog.
   c. Change bag ensuring it's properly installed on connector deflector.
   d. Make sure belt is installed properly.

3. **Brush Roll Not Spinning / Belt Breaks:**
   a. Belt is older than six months and slipping or may not be installed properly. Install new belt.
   b. Bearings in brush roll worn, change brush roll.

4. **Sparking from Plug to Handle:**
   a. Make sure plug fits firmly into handle.

5. **Unit Dead:**
   a. Make sure unit is plugged into working outlet.
   b. Check switch for failure. If bad, replace switch.
   c. Check to see if motor wires are plugged and not loose.
   d. Check motor brushes and motor brush springs to make sure they have good contact.
   e. Check motor for failure. If bad, replace motor.
   f. Check cord for failure. If bad, replace cord.

6. **Parts Falling off Baseplate:**
   a. If wheels come off, replace wheels.
   b. If channel, micro sweep blade, or wireform come off, replace baseplate.

7. **Noisy Unit:**
   a. Check to see if brush roll has bad bearings. If so replace brush roll.
   b. Check to see if an object is stuck in the fan housing.
   c. Check fan in fan housing. Make sure there are no broken blades. Replace if broken.

8. **Unit Will Not Stand Up:**
   a. Make sure unit has plastic detent on housing.

An Oreck Authorized Service Center should do all technical servicing.

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ECN# R-9284